



Self-Optimizing Mechatronic Systems and Safety Standards: Challenges and Limits

5. Bieleschweig Workshop

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Agenda

- I. Motivation
- II. Self-Optimizing Mechatronic Systems
- III. Safety Challenges
- IV. Research Concepts
- V. Limitations of Standards
- VI. Industry Approach
- VII. Summary



- increasing complexity in safety-critical systems
- replacement of hardware by software
- increased demand for quality on software
- markets demand faster innovation cycles



introduction of new technologies:

- model-based software development
- automated code-generators
- self-optimization



Mechatronic systems

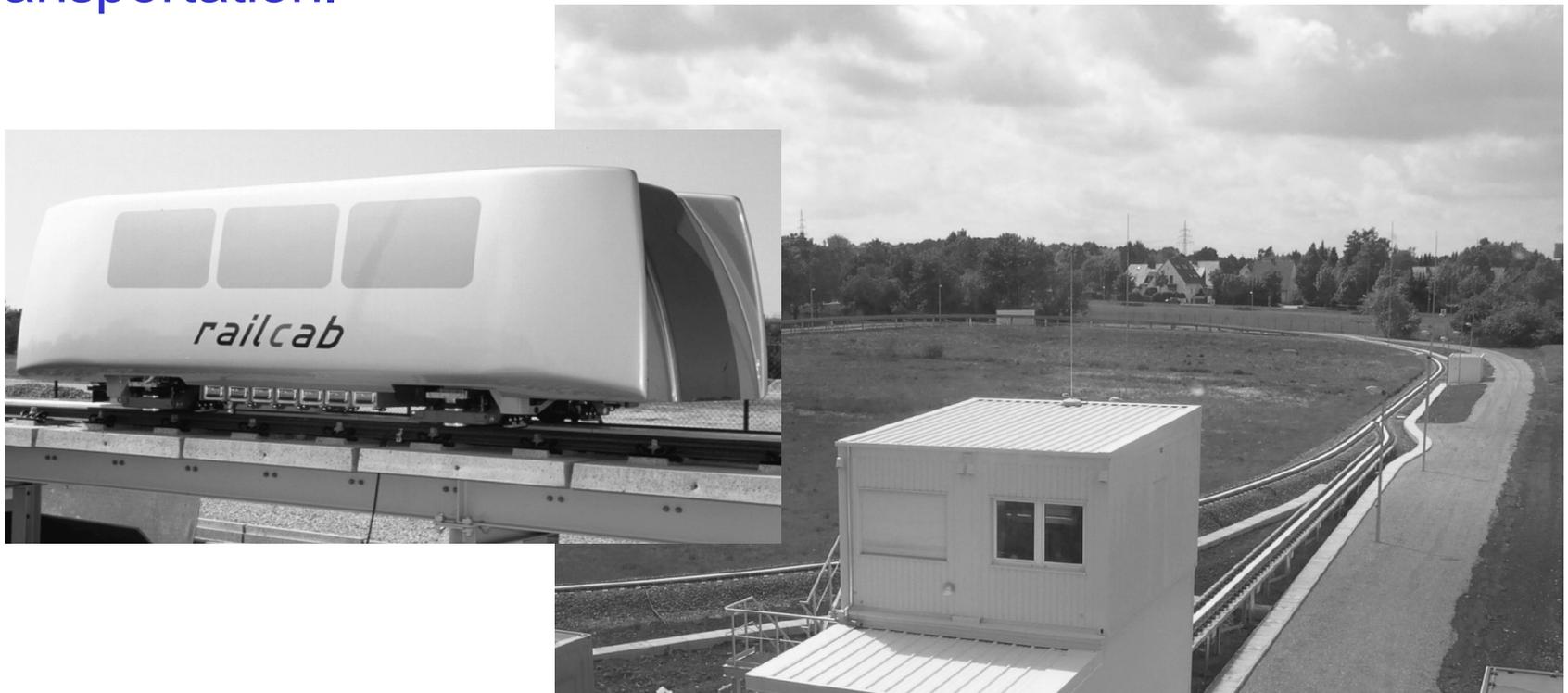
- **mechanics**
- **electronics**
- **control engineering**
- **software**

Self-Optimization

- **systems endogenously modify their objectives in response to changing conditions**
- **adapt their parameters, structure and behavior to fulfill their objectives**



Collaborative Research (SFB 614) at Uni Paderborn:
Create a system of collaborating, self-optimizing, autonomous track-based, high-speed shuttles for passenger and cargo transportation.





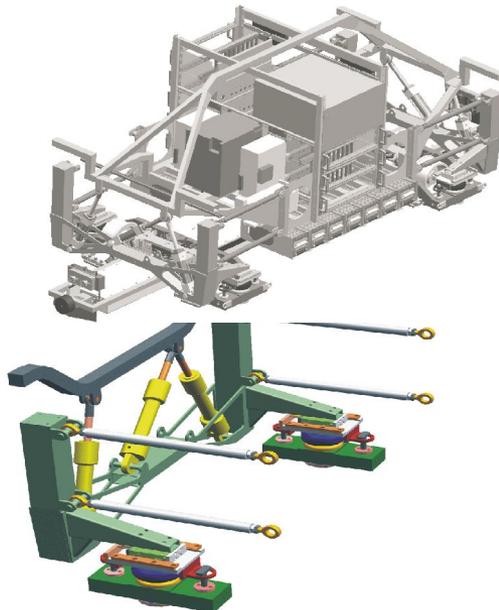
Movie



Challenge: System Complexity



- Multiple layers
 - fleet management
 - convoys, shuttles, section control
 - active suspension/tilt module
 - actors/sensors



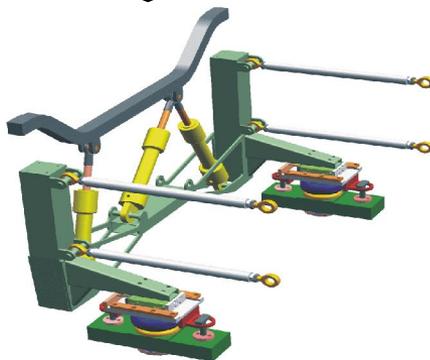
- “Self-Optimization” at each layer (context dependent) by the loop:

(1) sense environment \Rightarrow (2) adjust goals \Rightarrow (3) adapt behavior



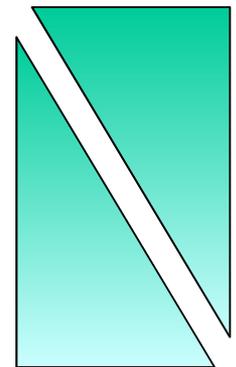
Challenge: Multiple Disciplines

Software



- System behavior:
 - Software-Agents for Logistics
 - Real-time coordination
 - Energy management
 - Motion control

Software engineering

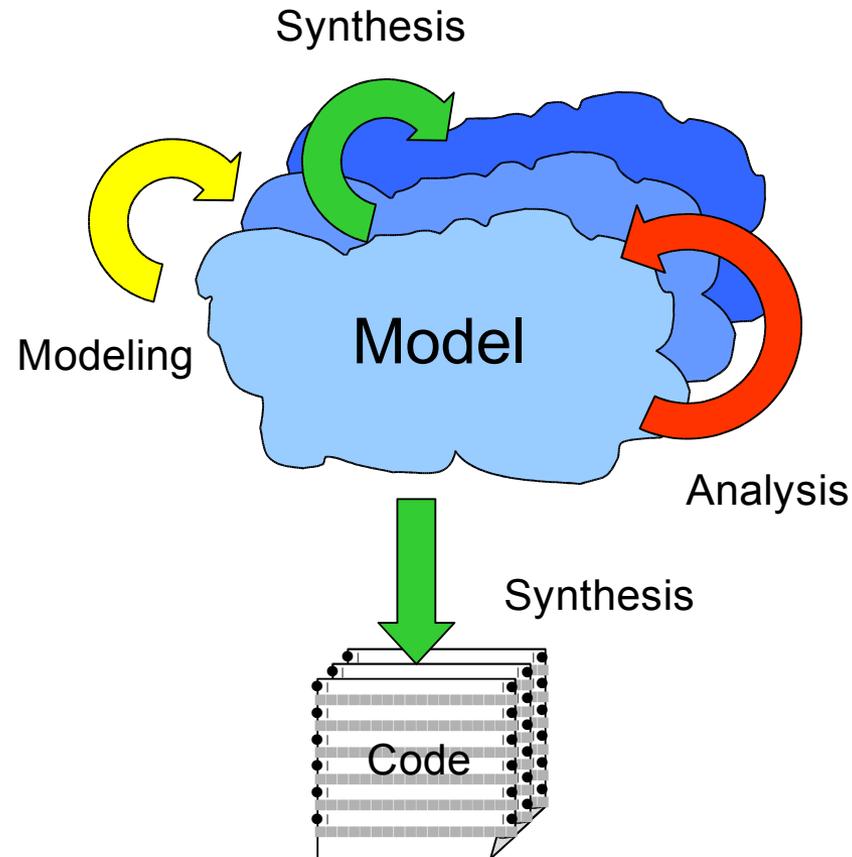


Control engineering

Goal: Design approach for the self-optimizing software of technical systems (which ensures safe coordination and online-reconfiguration)

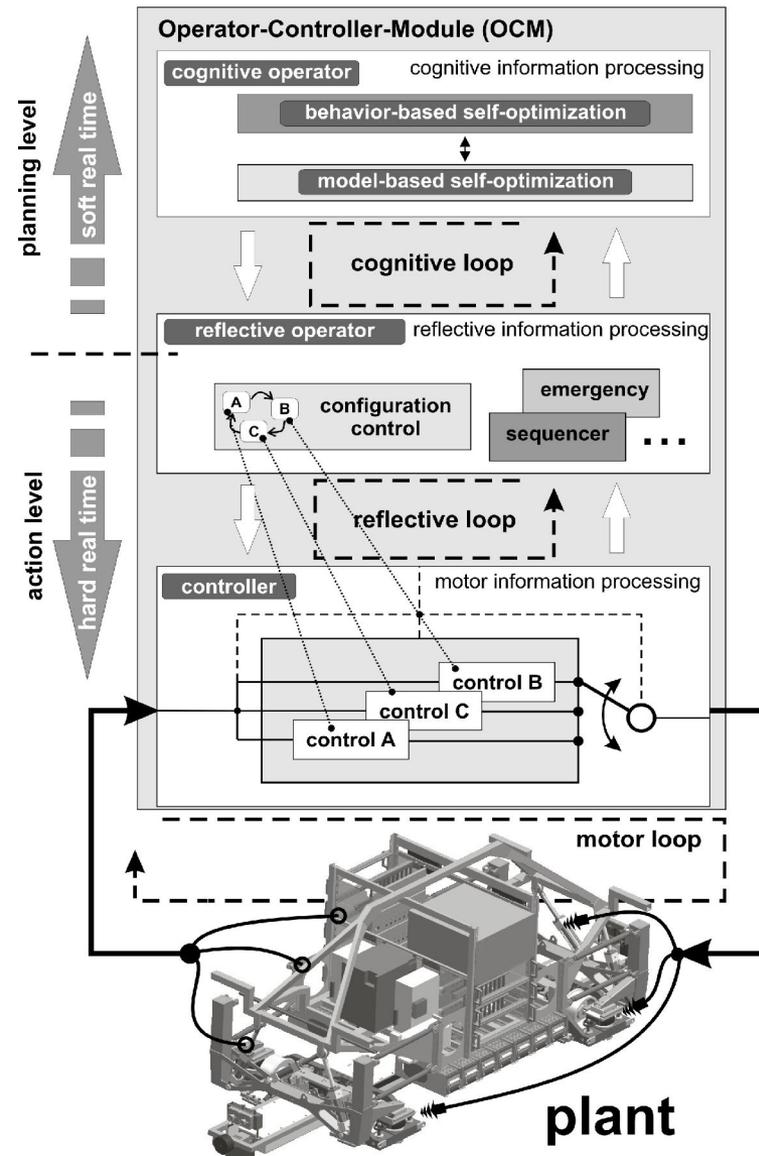


Model-Based Development





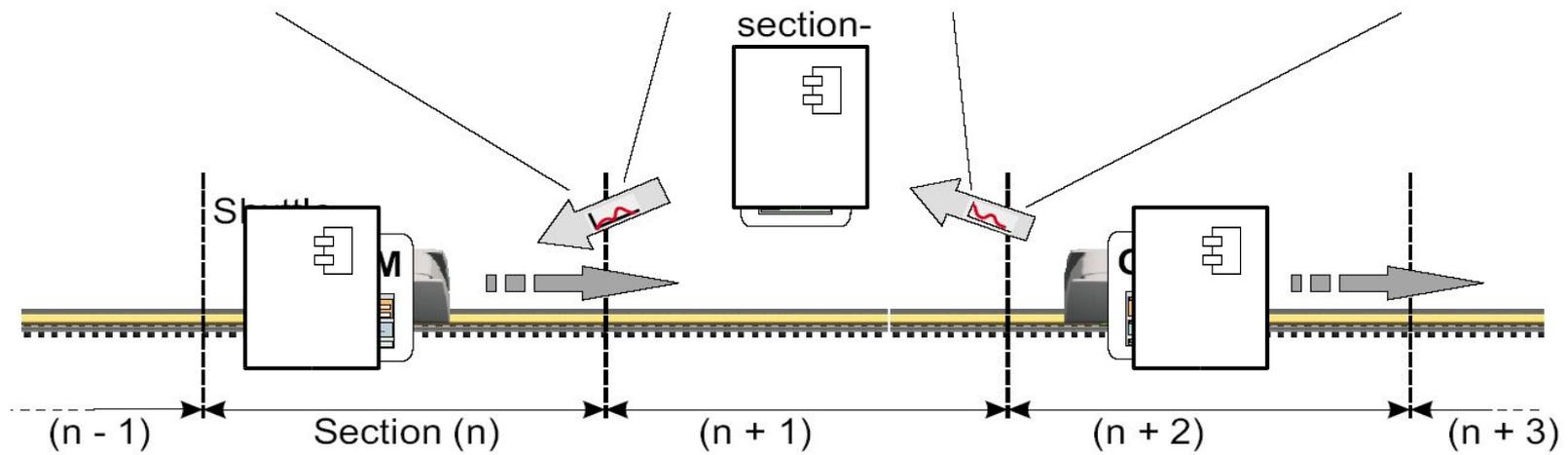
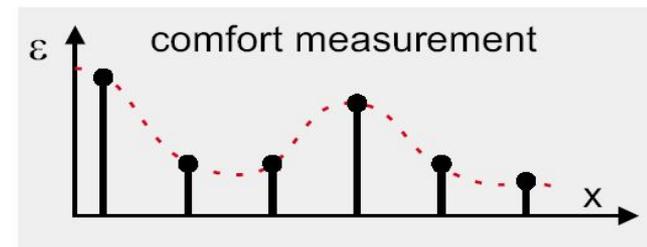
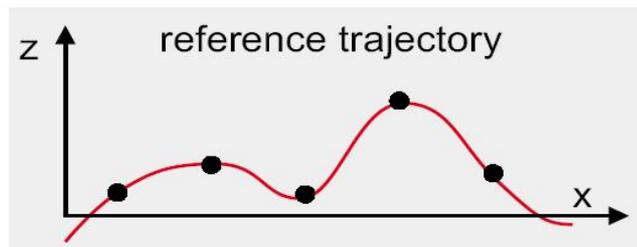
Operator Controller Module (OCM) Architecture





Online Reconfiguration

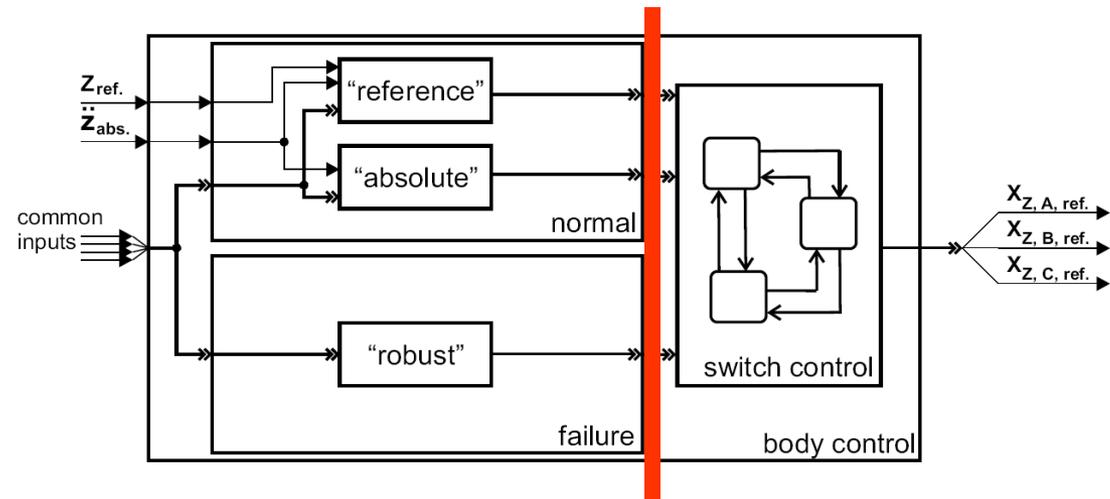
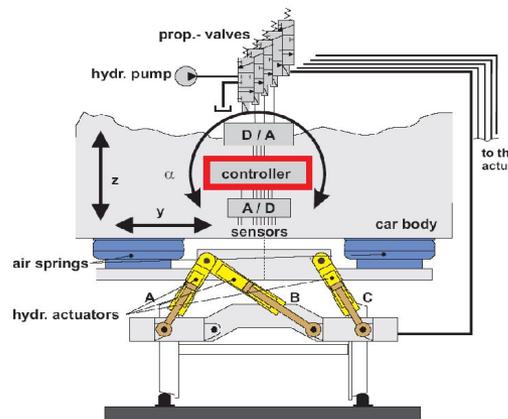
Layer: shuttles + section control





Online Reconfiguration

Layer: Suspension/Tilt Module

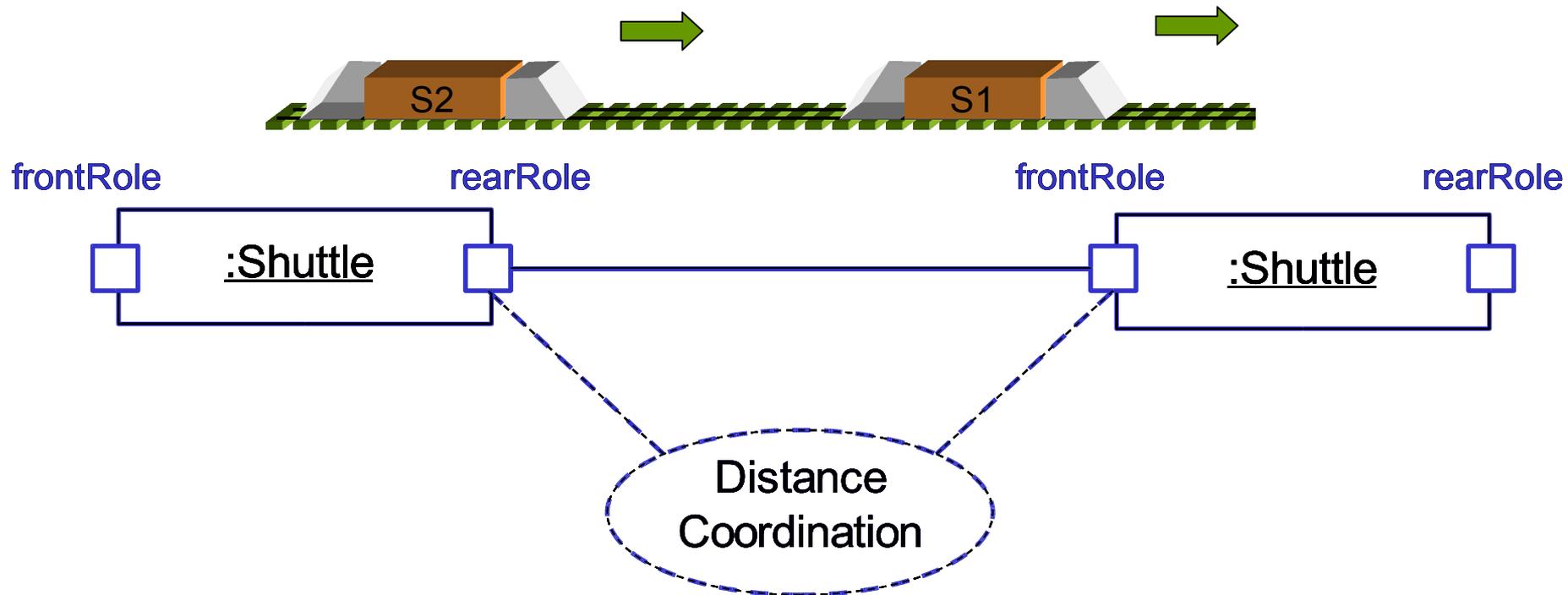


Online-reconfiguration via modes:

- Reference (use given trajectory), Absolute (use body acceleration), and Robust (requires only standard inputs) \Rightarrow different inputs required



Role-based Approach





IEC 61508

- railcab certification wrt software based on IEC 61508?
- is it possible?
- are there any limitations?



IEC 61508-3, Annex A (normative)

Table A.2 Software design and development: software architecture design:

Technique #5: **Artificial Intelligence / Fault correction**
for SIL 2,3,4: **Not Recommended**

Technique #6 **Dynamic Reconfiguration**
for SIL 2,3,4: **Not Recommended**

What if the basis of the system is
AI and Dynamic Reconfiguration?



IEC 61508-3

7.9.2.12 „Code verification: **the source code shall be verified by static methods to ensure conformance to the specified design of the software module, the required coding standards,** and the requirements of safety planning“

Note: In the early phases of the software lifecycle, verification is static (for example **inspection, review, formal proof** etc.)

Qualified Code Generator (QCG):
generated code is correct-by-construction

No verification necessary!



IEC 61508-7

IEC 61508-7, C.4 Development tools and programming languages

C.4.3 Certified tools and certified Translators:

Whenever possible, tools should be certified...

To date, only compilers (translators) are regularly subject to certification procedures; these are laid down by national certification bodies and they exercise compilers (translators) against international standards such as those for Ada and Pascal.

Who will certify the MBD Environment/AGC and against what criteria?



IEC 61508-3

IEC 61508-7, C.4 Development tools and programming languages

C.4.4 Tools and translators: **increased confidence from use**

A translator is used, where there has been no evidence of improper performance over many prior projects.

When is „increased confidence“ good enough?
Cross-standard certification possible?



RTCA DO-178B

- Civil Aviation Standard, U.S. Federal Aviation Administration
- in Europe DO-12B standard
- introduced in 1992



Qualification Requirements of the Automated Code Generator (ACG) with respect to DO-178B:

ACG defined as:

„Tool whose output is part of the airborne software and thus can introduce errors“

DO-178B, section 12.2.1:

„If a software tool is to be qualified, the software development processes for the tool should satisfy the same objectives as the software development processes of airborne software.“

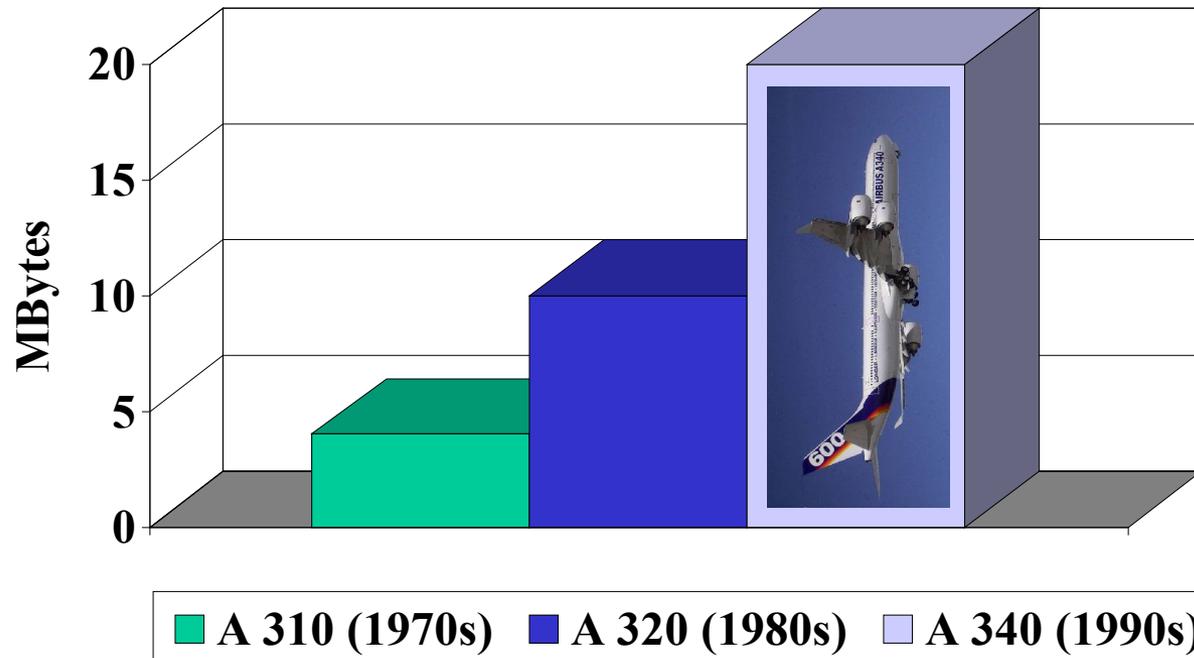
„The software level assigned to the tool should be the same as that for the airborne software it produces.“



- Qualifiable:** Tool has been developed in such a way that it is “prequalified” or „qualifiable“ which means that it is ready for qualification on specific projects
- Qualified:** On a per-project basis only. Tool Criticality Level has to match the final Software Criticality Level.
- Certified:** Legal recognition by the certification authority that a product, service, organization or person complies with the authorities requirements.



On-Board Software



Source: Esterel Technologies



Automated Code Generation at Airbus

- cost of a minor bug detected in flight is between \$100K - \$500K
- cost of a major bug detected in flight is between \$1M - \$500M



Airbus decided in the early 80's to introduce automated code generation (ACG)



A340/600 FCSC (Flight Control Secondary Computer):

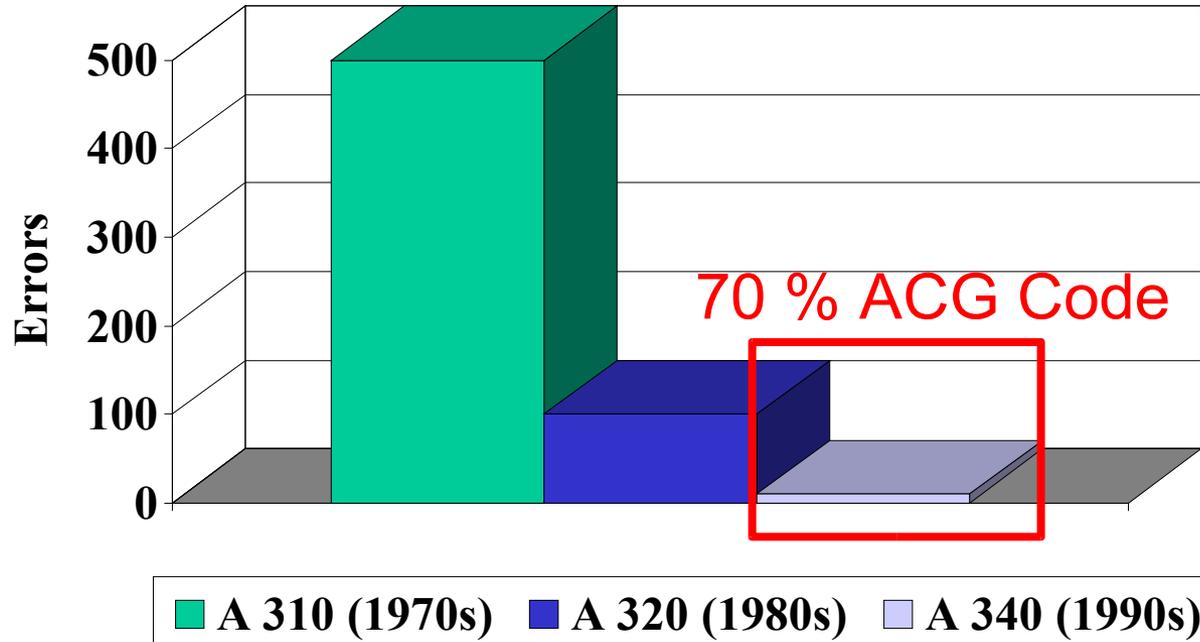
70 % automatically generated code

50 % reduction in software development cost

reduction in modification cycle time by factor 3



Errors detected per 100 KBytes of code



Source: [7] p. 6



“No software bug ever detected in flight (including flight test) since the beginning of the use of automated code generator for fly-by-wire software.”

[10] F. Pothon, Airbus France



- Self-Optimization: enormous potential, but how can we prove it's safe?
- New development methods for safety critical systems:
 - Model-Based Development
 - Automated Code Generation
 - Online Reconfiguration
- Complex / not applicable certification processes slow down introduction
- Need for new verification/validation approach
- Current standards, especially IEC 61508 need to be adapted



Thank you for your attention!



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